



CEWELD CuSiMn Tig

TYPE	Copper-Silicon-Manganese alloy for TIG welding						
TOEPASSINGEN	Welding CuMn, CuSiMn, pure copper and copper alloys.						
EIGENSCHAPPEN	Good flowing alloy with less pores and excellent de-oxidation properties.						
CLASSIFICATIE	EN ISO	24373: Cu 1898A / CuSn1MnSi					
GESCHIKT VOOR	Welding thin steel plates and or galvanized plates in the car industry and also for cladding CuMn, CuSiMn and CuZn alloys. Suitable for cladding cast iron and un- and low alloyed steels.						
GOEDKEURINGEN							
LASPOSITIES	      						
TYPICAL CHEMICAL ANALYSIS OF THE FILLER METAL (%)	Si	Mn	P	Fe	Cu	Pb	Sn
	0.2	0.2	0.01	0.02	Rem.	0.005	0.8
MECHANISCHE WAARDEN	Heat Treatment		R _{P0,2} (MPa)	R _m (MPa)	A5 (%)	Hardness	
	As Welded		250			HRc	
HERDROGEN	Not required						
GAS ACC. EN ISO 14175	I1						



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CUSIMN TIG 2,4 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663408440

CUSIMN TIG 3,2 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663408457