



CEWELD L-Ag15P

TYPE	Copper Phosphorus Silver Brazing Alloy.			
APPLICATIONS	Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment. For working temperatures up to 200 °C			
PROPRIÉTÉS	Phosphorus silver brazing alloy. Self picking on copper. Used for strong brazing of uneven junctions. Good mechanical characteristics at low temperatures. Flux/Paste: CEWELD Super-Flux			
CLASSIFICATION	AWS EN ISO F-nr	A 5.8: BCuP-5 17672: CuP 284 103		
CONVIENT POUR	Particularly recommended for sanitary and refrigerating installations.. Applications: Copper to copper (without flux). Brass, copper and copper-tin alloys (with flux). Do not use in a sulphurous environment.			
AGRÉMENTS				
POSITIONS DE SOUDAGE	      			
ANALYSE CHIMIQUE TYPIQUE DU MÉTAL D'APPORT (%)	Cu Rem.	Ag 15	P 5	
PROPRIÉTÉS MÉCANIQUES	Heat Treatment As Welded	R _{P0,2} (MPa)	R _m (MPa) 250	A5 (%) Hardness HRc
ETUVAGE	Not required			
MELTING RANGE	645 - 800 °C			
GAS ACC. EN ISO 14175				



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L-AG15P 1,5MM

Packaging	KG/unit	EanCode
D-300	10	8720663421623