CEWELD SAS 309 LMo

TYPE	Sintered stainless steel strip for cladding overlay applications.
APPLICATIONS	Joining heat resistant CrNi-steels of the same kind and also joining dissimilar alloys such as steel to stainless steel. Cladding on low alloyed steels in case a 18/8/2 CrNiMo layer is required in the first layer.
PROPRIÉTÉS	construction, piping, cladding

CLASSIFICATION

AWS	A 5.9: EQ309LMo
EN ISO	14343-A: S 23 12 2 L
W.Nr.	1.4459
F-nr	6
FM	5

CONVIENT POUR	Strip cladding on low alloyed steels in case a 18/8/2 CrNiMo (AISI 316) layer is required in the first layer. W.Nr: 1.4401, 1.4404, 1.4406, 1.4410, 1.4437, 1.4571, 1.4580
AGRÉMENTS	
POSITIONS DE SOUDAGE	

PROPRIÉTÉS MÉCANIQUES

ETUVAGE	Not required
GAS ACC. EN ISO 14175	None

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