



CEWELD SA 420C

TYPE	Solid stainless steel welding wire for submerged arc welding. (Typ 420C)							
ANWENDUNGEN	he best all-purpose steel type for machine element work. Suitable for fairly corrosion resistant overlay welding with a hardness of approx. 54 HRc.							
EIGENSCHAFTEN	CEWELD® SA 420C offers fair general corrosion resistance combined with high hardness and excellent wear properties especially to face metal to metal wear problems . Fused flux CEWELD® FL 880 or agglomerated flux CEWELD® FL 838 can be used.							
KLASSIFIKATION	AWS	A 5.9: ER420						
	EN ISO	14343-B: S 420						
	W.Nr.	~1.4031						
	F-nr	6						
	FM	5						
GEEIGNET FÜR	Shafts, Valves, seats, pistons, Dredging pump casings, continuous casting rollers etc.							
ZULASSUNGEN								
SCHWEISSPOSITIONEN								
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C	Si	Mn	P	S	Cr	Ni	Mo
	0.43	0.5	0.6	0.02	0.02	13	0.4	0.6
MECHANISCHE GÜTEWERTE	Heat Treatment		R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness		
	As Welded		250	450	15	54 HRc		
RÜCKTROCKNUNG	Not required							
GAS ACC. EN ISO 14175								