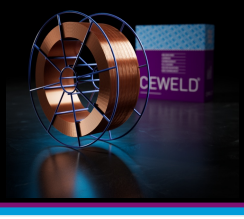


CEWELD CuMn12Ni2

certilas® THE FILLER METAL SPECIALIST

TYPE	CuMnNi Mig/Mag welding wire
ANWENDUNGEN	CEWELD CuMn12Ni2 is a special welding wire for magnetic (solenoid) valves. For steels of all types. Also suitable for zinc-coated sheets
EIGENSCHAFTEN	High pressure resistance and high wear resistance. The alloy is characterized by very low thermal electromotive force (emf) compared to copper.

KLASSIFIKATION

EN ISO	24373: CuZ(CuMn12Ni2)
W.Nr.	~ 2.1362
F-nr	37

GEEIGNET FÜR: Magnetic valves

ZULASSUNGEN

SCHWEISSPOSITIONEN

TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)

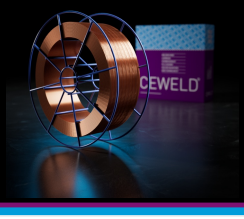
Mn	Ni	Cu
12	2	86

MECHANISCHE GÜTEWERTE

Heat Treatment	$R_{P0,2}$ (MPa)	Rm (MPa)	A5 (%)	Impact Energy (J) ISO-V	Hardness
				RT	
As Welded		400	40	100	100 HB

RÜCKTROCKNUNG: Not required

GAS ACC. EN ISO 14175: I1, I3



CEWELD CuMn12Ni2

CUMN12NI2 1,0MM

Packaging	KG/unit	EanCode
BS-300	15	8720663409157