



CEWELD SS 60 Tig

TYPE	1.3348 Welding wire for hardfacing High speed steel (HSS) deposits for cutting edges							
ANWENDUNGEN	Rebuilding wornout parts that faces wear and impct combined with increased working temperatures.							
EIGENSCHAFTEN	Excellent alloy for making cutting tools out of mild steel							
KLASSIFIKATION	EN ISO	14700: S Fe4						
	DIN	8555: WSG 4-GZ-60-ST						
	W.Nr.	1.3348						
GEEIGNET FÜR	60 HRc hardfacing alloy for cutting edges, wood shredders, knives, recycling equipment, HSS, High speed tool steel alloy. Cutting edges on knives and share blades, pumps, mixer blades, wood shredders etc.. (Excellent alloy for making cutting tools out of mild steel)							
ZULASSUNGEN								
SCHWEISSPOSITIONEN	     							
TYPISCHE CHEMISCHE ANALYSE DES FÜLLMETALLS (%)	C	Mn	Si	Cr	W	Mo	V	Fe
	1	0.35	0.3	4	1.7	8	1.5	Rem.
MECHANISCHE GÜTEWERTE	Heat Treatment		R _{P0,2} (MPa)	R _m (MPa)	A ₅ (%)	Hardness		
	As Welded					60 HRc		
RÜCKTROCKNUNG	Not required							
GAS ACC. EN ISO 14175	I1							



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SS 60 TIG 2,0 X 1000MM

Packaging	KG/unit	EanCode
Tube	5	8720663401847